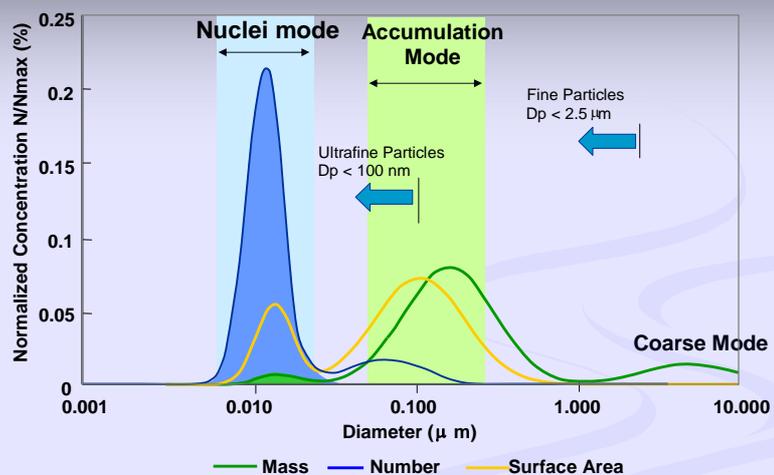


# Fundamental and Applied Research of Nano-Particle Measurement

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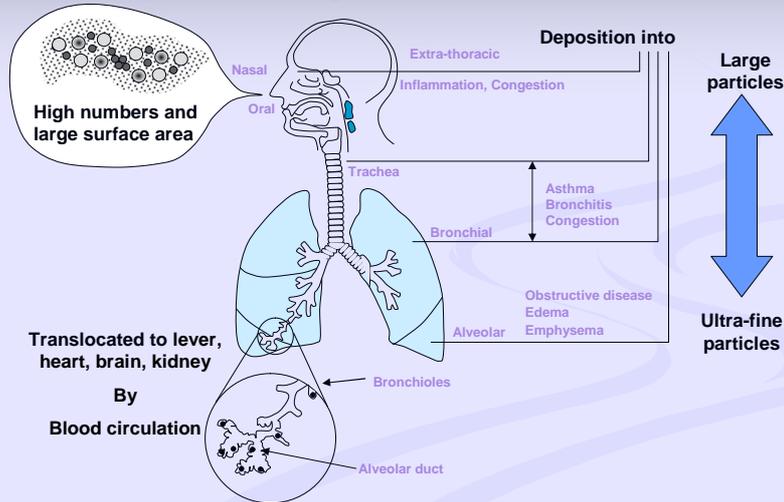
## What is nano Particle?



Source: David Kittelson

## Why do we need to consider nano PM?

Human body significantly reacts to diesel nano-particles.  
Small particles are too dangerous to nervous system.



## Problems of Nano-PM Measurement

There are many different instruments available for counting particles under steady state and transient conditions. None of them can give very accurate and repeatable results.

Because

Nano-particles are very unstable and sensitive to dilution process and ambient condition such as temperature, humidity and residence time.

Necessity

To make the nano-particles characteristically stable so that accurate and repeatable measurement will be possible.

# *Fundamental Research*

## *Motivation*

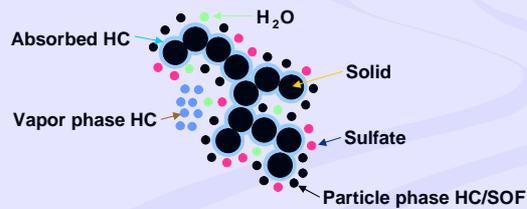
Discussion started in the PMP under the auspices of GRPE

↓  
**PMP Recommendation**

Thermal Conditioning of exhaust gas in order to restrain  
the fluctuation in nano-particle measurement

↓  
**Objective of ThC**

Vaporizing and eliminating the volatile fractions



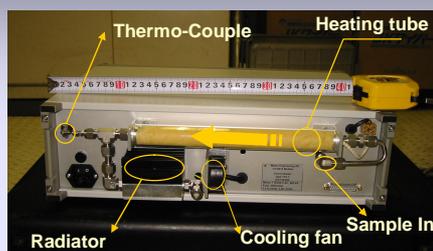
## Objective

It is a newly developed device  
The characteristics of the thermo-conditioned  
nano-particles are completely unknown under  
different ambient and engine operating conditions.

### To investigate

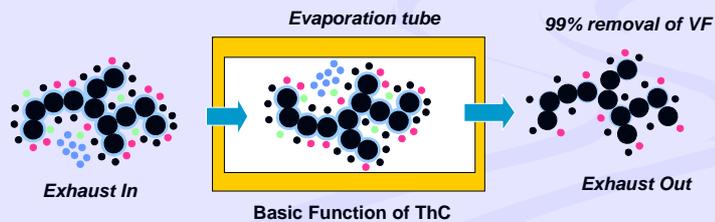
- Effect of thermo-conditioner/evaporator on the nano particles
- Clarify the thermo-physical behavior of the conditioned nano particles
- Testing the stability and repeatability of nano particles measurement
- Clarify the characteristics of nano-particle and **build up the Nano-Particle Model** from thermal behavior.

## Thermo-Conditioner

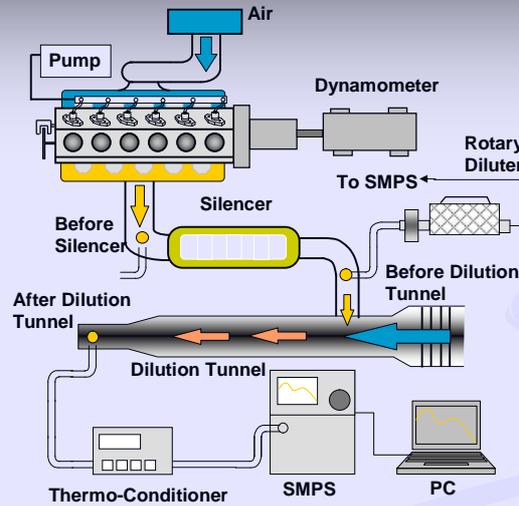


### Specifications of ThC

Dimension (mm)	400 x 132 x 448
Flow rate	1 to 5 Liter/min
Heating range	0 to 400 ° C



## Experiment System



### Engine specification

Engine type	DI Diesel
Injection system	Common rail
Bore X Stroke	114 X 130 mm
Swept volume	7.96 Liter
Emission standard	Japan 1998
Max Power kW/rpm	191/2700
Max Torque Nm/rpm	745/1600

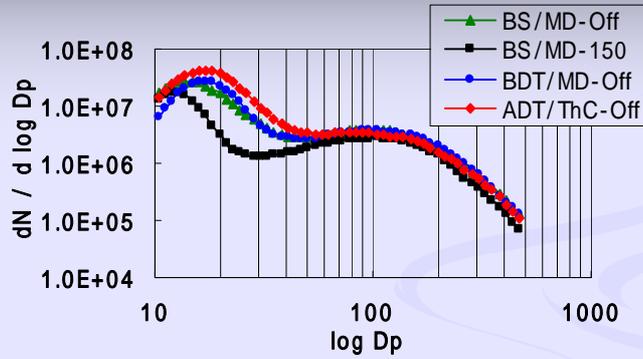
### Test Conditions

Idling	550 rpm 0 N-m
Low load	1200 rpm 98 N-m
Medium load	1620 rpm 460 N-m

## Results and Discussion

- Effect of Sampling Points
- Effect of Hot Dilution Temperature
- Effect of Thermo-Conditioner

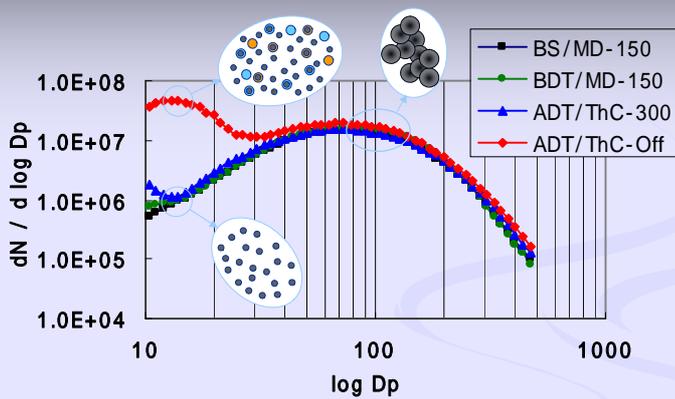
## Effect of Sampling Point on Nano-PM



**Idling Condition:**  
Speed: 550 rpm  
Torque: 0 N-m

**BS: Before Silence**  
**BDT: Before Dilution Tunnel**  
**ADT: After Dilution Tunnel**

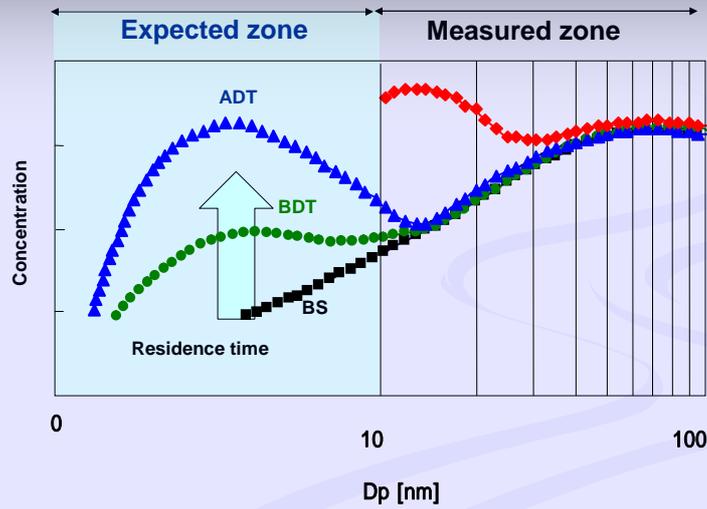
## Effect of Sampling Point on Nano-PM



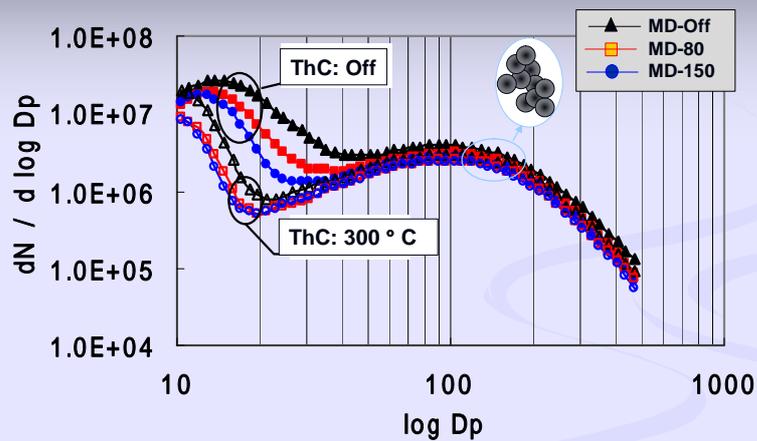
**Low load Condition:**  
Speed: 1200 rpm  
Torque: 98 N-m

**BS: Before Silence**  
**BDT: Before Dilution Tunnel**  
**ADT: After Dilution Tunnel**

## Nano-PM Smaller than 10 nm

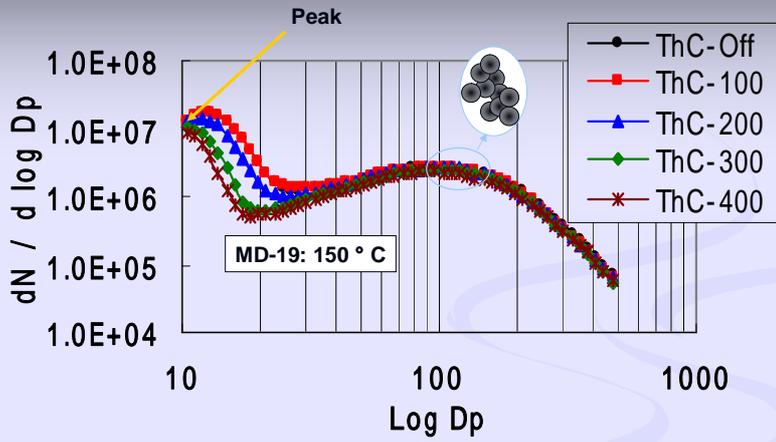


## Effect of Dilution Temperature on Nano-PM



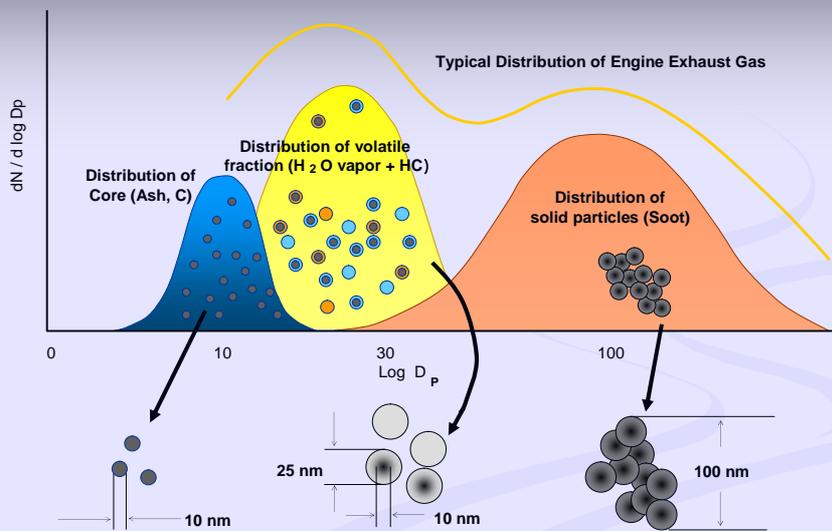
Sampling point: Before silencer  
Idling condition: 550 rpm, 0 N-m

## Effect of Thermo-Conditioner on Nano-PM



Sampling point: Before silencer  
Dilution: Hot at 150 C  
Idling condition: 550 rpm, 0 N-m

## Nano-Particle Model



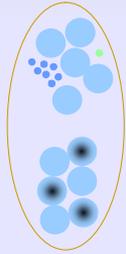
## Types of Nano-Particles



$\pm 100$  nm  
Solid particles (soot)  
Agglomerate of soot

### Accumulation mode particles:

These cannot be vaporized/desorbed significantly by thermal-conditioning.



15~30 nm  
Volatile particles

### Nuclei-mode particles:

Nucleate due to cold dilution but vaporizes/desorbs under thermo-conditioning even at 100 °C

15~30 nm  
Semi-volatile particles

Nucleate due to cold dilution but vaporizes/desorbs slightly or becomes smaller in size under thermo-conditioning at 100~300 °C

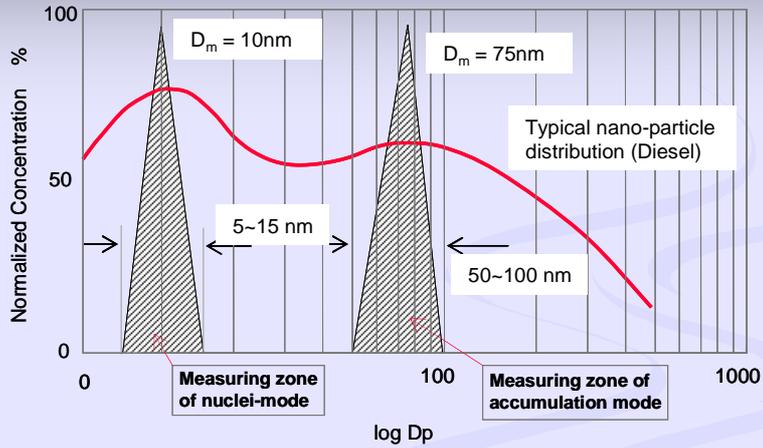


$\leq 10$  nm  
Ash/Carbon/Heavy HC

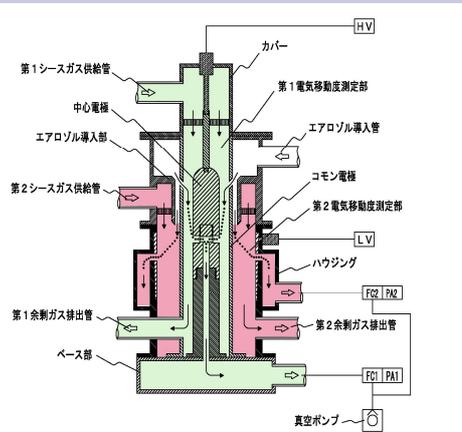
Do not vaporize/disrobe or change in size under thermo-conditioning even above 400 °C

## Applied Research

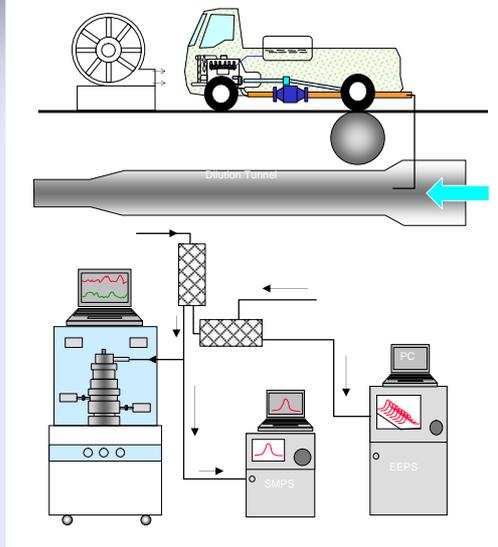
## Concept of New Measurement Device



## Dual-type DMA



## Experimental setup



## Influence of Oxidation Cat.

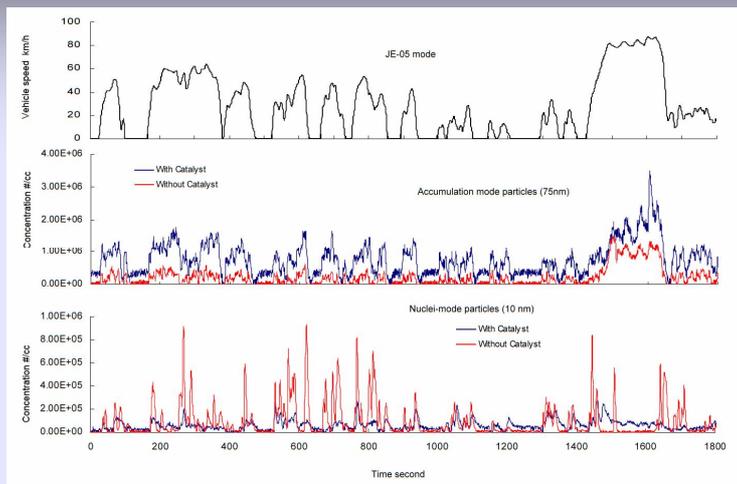
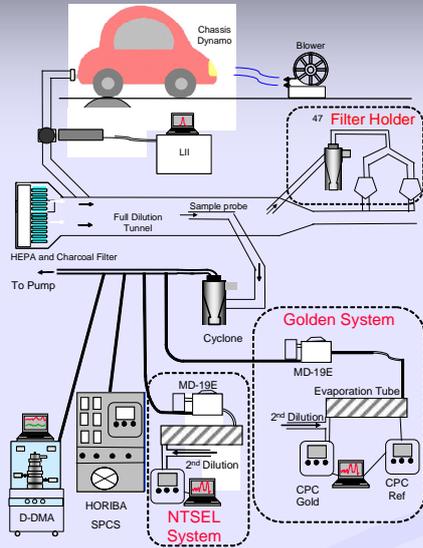
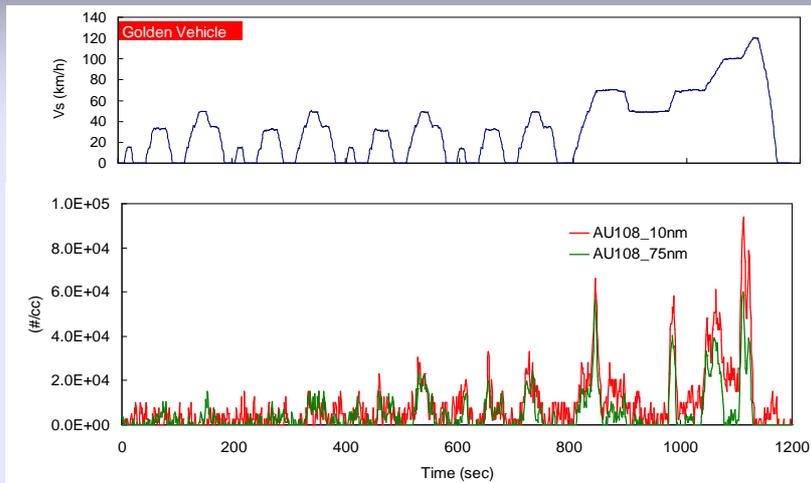


図9-2 全量希釈トンネル後の排気粒子の挙動 (酸化触媒有無の影響)

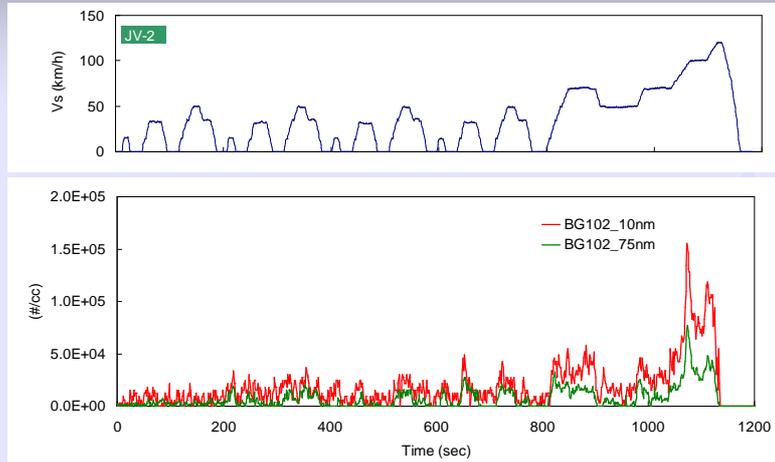
# Comparative Experiment



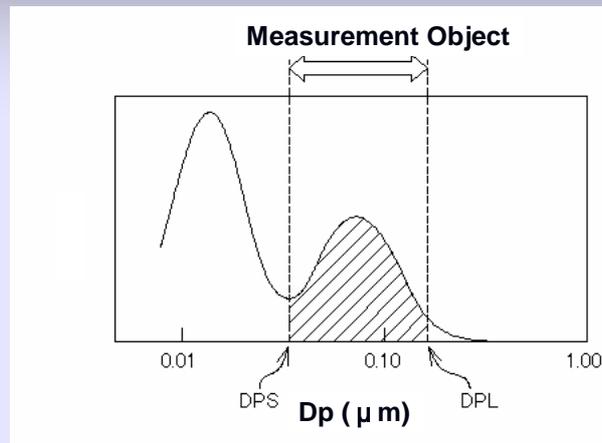
# Result from Dual-DMA European Small Diesel Vehicle



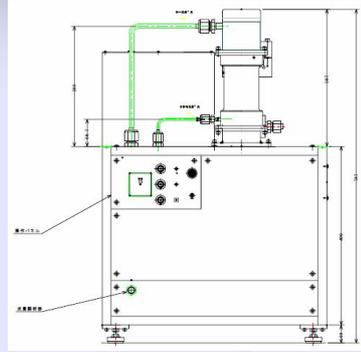
## Result from Dual-DMA Gasoline Direct Injection Vehicle



## Concept of Popularized Nano-particle Measurement Device



## Popularized Nano-particle Measurement Device



## Conclusions

**Nuclei-mode particles having the diameter of about 15-30 nm is significantly influenced by the thermal conditioning temperature while the accumulation mode particles having the diameter of about 100 nm remain almost the same.**

**Thermo-conditioner can vaporize almost all the volatile fraction forms due to cold dilution in the full dilution tunnel. But the effect on combustion-generated nuclei-mode particles (core) is not clear.**

**A hypothetical model for diesel nano-particles distribution has been developed depending on the characteristics.**

**We develop a new nano-particle measurement devices based our new knowledge.**

## ***Acknowledgement***

*This work is supported by the  
JRTT*

*This work was done with  
Dr. Rahman M. Montajir*